

IN THE CLAIMS

Amend Claim 10 as follows:

1. (Original) A post anchor comprising:

a holder to receive and hold at least one post;

a ground engaging member for driving in a ground surface, said ground engaging member attached to the holder;

said ground engaging member including a central web, a first flange and a second flange;

said first flange extending away from a first side of the central web and said second flange extending away from a second side of the central web;

wherein said central web, first flange and second flange are integrally formed.

2. (Original) The post anchor of claim 1 wherein the holder comprises a plurality of collets.

3. (Original) The post anchor of claim 2 wherein a clamping member is located around the collets.

4. (Original) The post anchor of claim 1 wherein the holder is a recess.

5. (Original) The post anchor of claim 1 wherein the holder includes at least one upright member.

6. (Original) The post anchor of claim 1 wherein the holder includes at least one post support.

7. (Original) The post anchor of claim 1 wherein the central web is substantially planar.

8. (Original) The post anchor of claim 1 wherein a point is located adjacent an end of the central web.

9. (Original) The post anchor of claim 1 wherein the first flange and second flange are substantially planar.

10. (Currently amended) The post anchor of ~~any one~~ claim 1 wherein the first flange, second flange and central web may be formed from a single sheet of metal.

11.(Original) The post anchor of claim 10 wherein the sheet is folded to form the first flange, second flange and central web.

12. (Original) The post anchor of claim 1 wherein an angle formed between the first flange and central web and/or the second flange and central web is obtuse.

13. (Original) The post anchor of claim 1 wherein the holder is welded to the engaging member.

14. (Original) The post anchor of claim 1 wherein the holder is welded to the central web.

15. (Original) A method of manufacturing a post anchor comprising the steps of:

folding a single sheet of metal to form a ground engaging member having a central web, a first flange and a second flange;

said first flange extending away from a first side of the central web and
said second flange extending away from a second side of the central web; and
attaching a holder to the ground engaging member to form the post
anchor.

16. (Original) The method of claim 15 further including the step of cutting
the sheet of metal.